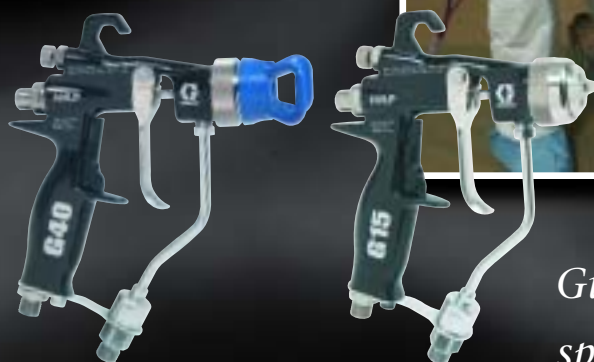


AA SERIES

manual air assist spray guns



Guns designed for exceptional spray quality and ease of use.

Exceptional Spray Quality

AA SERIES SPRAY GUNS



Operator-Friendly Design

Designed to maximize efficiency and quality, while reducing operator fatigue, AA Series guns use high quality components for long lasting reliable performance.

Most importantly, the AA Series guns give the sprayer the ability to significantly vary the spray pattern without changing the tip.

AA Series Guns are designed for:

- High quality air-assisted spraying in a variety of applications
- Maximizing operator comfort and productivity
- Reducing overall cost of ownership
- Improving transfer efficiency and material usage
- Versatile spraying of all shape and sizes

Different Applications Need Different Guns

The AA Series offers 2 models:

- ▶ **G15** – The 105 bar model is perfect for the wood industry and other low and medium pressure applications
- ▶ **G40** – The 280 bar model is ideal for high pressure industrial applications



Typical Materials

- Solvent or water-based materials
- Varnishes
- Lacquers
- Polyurethanes
- Two components
- High Solids
- Stains
- UV-Curing

Typical Applications

- Wood and furniture
- General metal
- Farm and construction
- Truck and bus
- Aerospace
- Electronics



AA SERIES

Spray Quality

Achieve a superior finish

- Enhanced tip design creates uniform atomization for a superior finish quality
- The unique aircap enables soft spray
- Increased transfer efficiency resulting from a design that allows for lower fluid and air pressure
- Adjustable fan pattern means less overspray, less material waste, less VOC's, and improved productivity

Ergonomics

Maximize productivity

- Overall weight is greatly reduced resulting in one of the lightest guns in its category
- Trigger pull force is extremely low, reducing operator fatigue and muscle stress
- Handle design fits any size hand for increased operator comfort

Cost of Ownership

Save time and money

- Ease of assembly and disassembly reduces repair time
- Designed to minimize wear of replacement parts
- Fewer parts means an overall lower cost of repair



Designed with the User in Mind

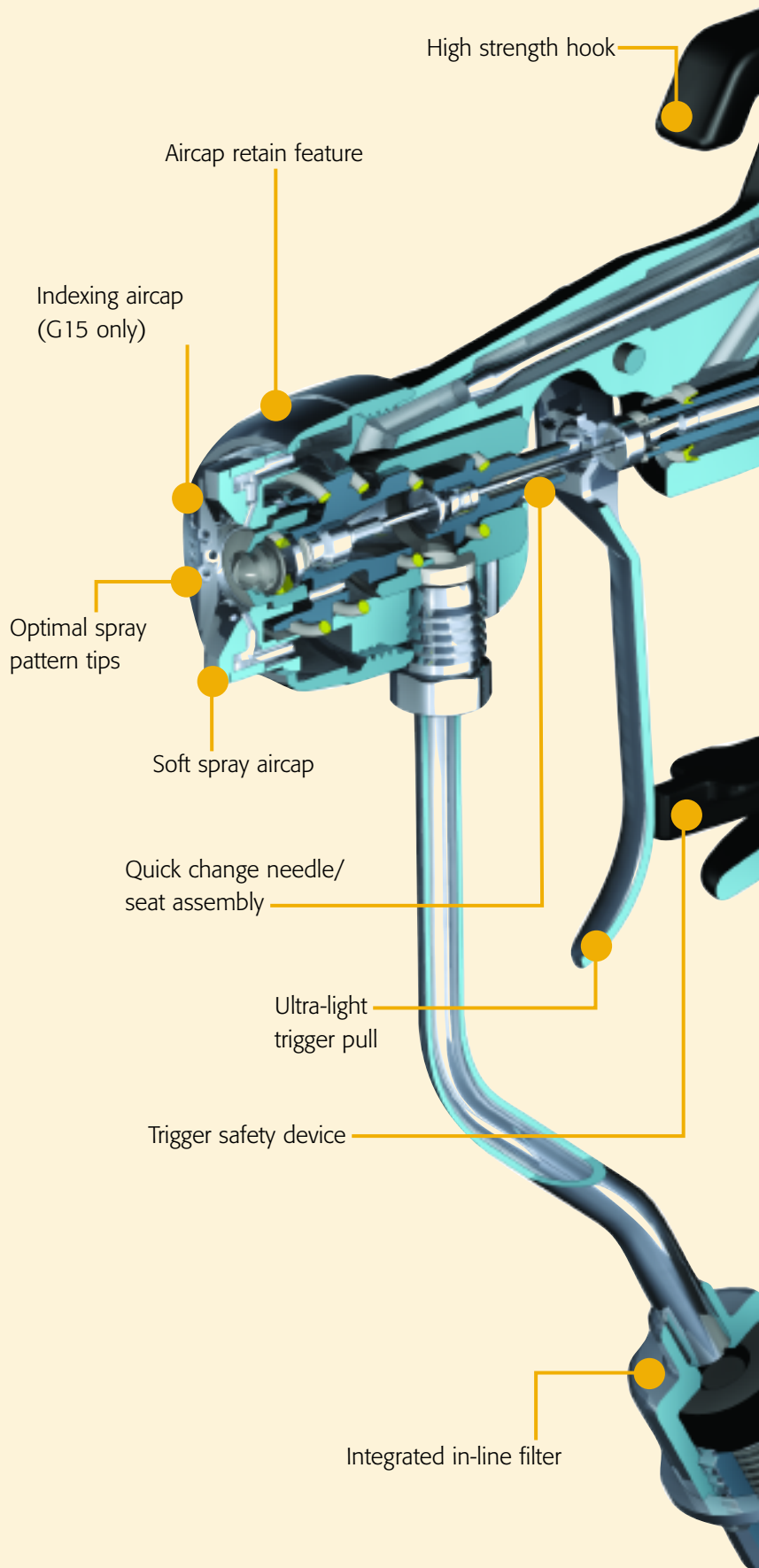
Quick, Accurate Positioning!

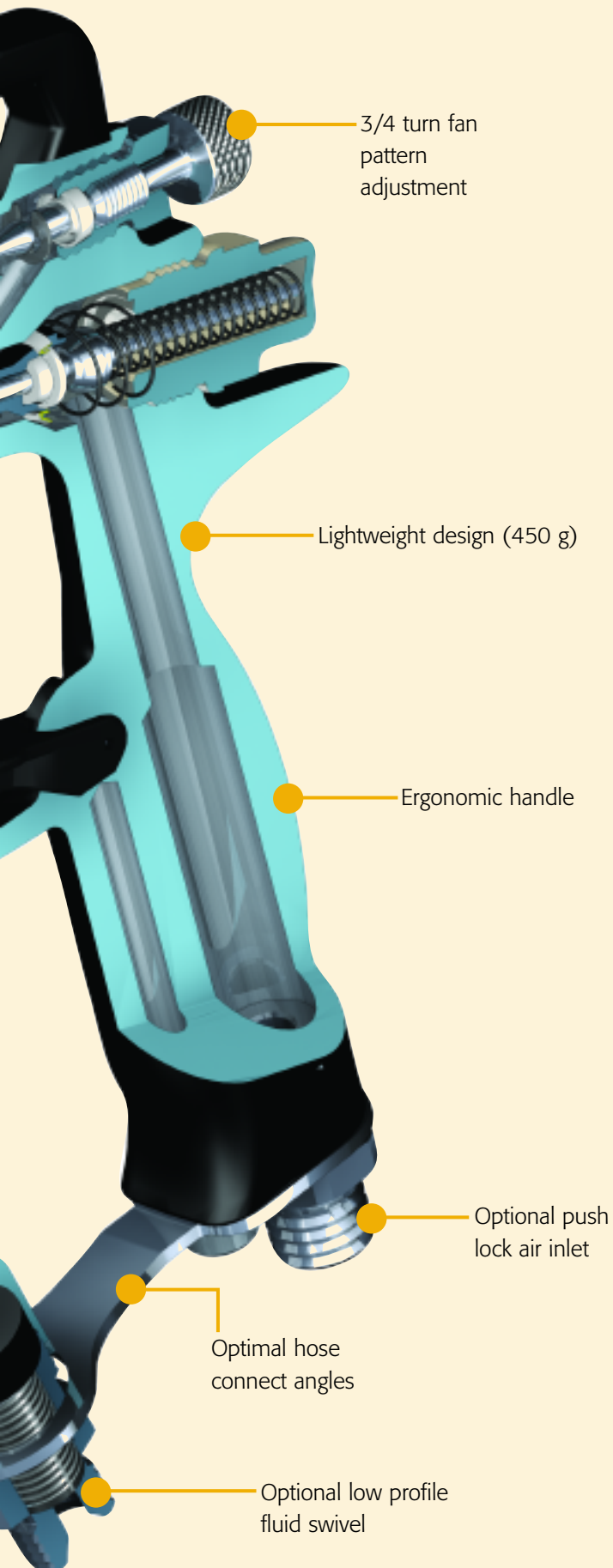
The G15 indexing aircap provides fast and accurate positioning in either the vertical or horizontal position.



Improve Operator Comfort!

The ultra-light trigger pull force and lightweight design reduces muscle stress and increases operator productivity.





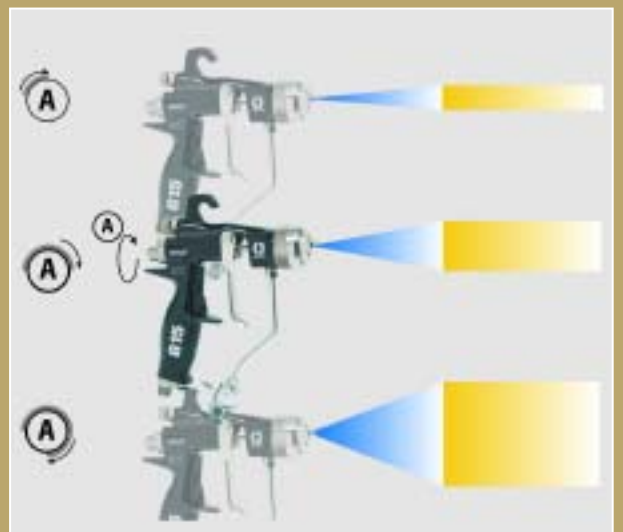
Increase Spray Performance!

Enhanced tip design provides uniform atomization and improved finish quality.



Reduce overspray and Increase Productivity!

3/4 turn fan pattern adjustment allows the operator to change the spray width according to the size of parts.



Ordering Information

249233 G15 Gun

Medium pressure gun includes a plastic seat and indexing aircap (249596) and choice of spray tip from below chart, which is specified when order is placed.

249242 G40 Gun

High pressure gun includes a carbide seat, tip guard (249256), aircap (249180) and choice of spray tip from below chart, which is specified when order is placed.



Spray Tip Selection Chart

Fine Finish Spray Tips

Recommended for *high finish quality* applications at *low and medium pressure*.

Order desired tip (part no. AAMxxx) from matrix below.

Industrial Spray Tips

Recommended for *high pressure* applications. Order desired tip (part no. GG4xxx) from matrix below.

- All tips in the Spray Tip Selection Chart can be used with Model G40 guns (249242).
Use tips in the grey shaded area of the chart with Model G40 guns only.
- Do not use tips in the grey shaded area of the chart with Model G15 guns (249233).
- Both AAMxxx & GG4xxx tips fit in model G15 and G40.

Orifice Size in (mm)	*Fluid Output, fl oz/min (lpm)		Maximum Pattern Width at 12 in. (300 mm)								
	at 41 bar (4.1 MPa, 600 psi)	at 70 bar (7.0 MPa, 1000 psi)	2 to 4 (100)	4 to 6 (150)	6 to 8 (200)	8 to 10 (250)	10 to 12 (300)	12 to 14 (350)	14 to 16 (400)	16 to 18 (450)	18 to 20 (500)
† 0.007 (0.178)	4.0 (0.1)	5.2 (0.15)	◆ 107	207	307						
† 0.009 (0.229)	7.0 (0.2)	9.1 ((0.27)	109	209	309	409	509				
† 0.011 (0.279)	10.0 (0.3)	13.0 (0.4)	111	211	311	411	511	611			
0.013 (0.330)	13.0 (0.4)	16.9 (0.5)		213	313	413	513	613	713		
0.015 (0.381)	17.0 (0.5)	22.0 (0.7)		215	315	415	515	615	715	815	
0.017 (0.432)	22.0 (0.7)	28.5 (0.85)		217	317	417	517	617	717	817	917
0.019 (0.483)	28.0 (0.8)	36.3 (1.09)		219	319	419	519	619	719	819	919
0.021 (0.533)	35.0 (1.0)	45.4 (1.36)			321	421	521	621	721	821	921
‡ 0.023 (0.584)	40.0 (1.2)	51.9 (1.56)				423	523	623	723		923
‡ 0.025 (0.635)	50.0 (1.5)	64.8 (1.94)				425		625	725	825	
‡ 0.027 (0.686)	58.5 (1.7)	75.8 (2.27)					527	627		827	
‡ 0.029 (0.737)	68.0 (1.9)	88.2 (2.65)						629			
‡ 0.031 (0.787)	78.0 (2.2)	101.1 (3.03)				431		631			
‡ 0.033 (0.838)	88.0 (2.5)	114.1 (3.42)						633		◆ 833	
‡ 0.035 (0.889)	98.0 (2.8)	127.1 (3.81)				435					
‡ 0.037 (0.940)	108.0 (3.1)	140.0 (4.20)							737		
‡ 0.039 (0.991)	118.0 (3.4)	153.0 (4.59)					539	639		839	

† These tip sizes include a 150 mesh tip filter

‡ Do not use these tips with Model G15 guns (249233)

◆ GG4 tips only

Technical Specifications

Maximum Working Fluid Pressure	Model G15: 105 bar (10 MPa, 1500 psi) Model G40: 280 bar (28 MPa, 4000 psi)
Maximum Working Air Pressure	7 bar (0.7 MPa, 100 psi)
Maximum Working Fluid Temperature	43° C (110° F)
Fluid Inlet	1/4-18 npsm*
Air Inlet	1/4-18 npsm (R1/4-19) compound male thread**
Gun Weight	450 grams (16 oz)
Sound Pressure at 1.4 bar (140 kPa, 20 psi)	66.9 dB(A)
Sound Pressure at 7 bar (0.7 kPa, 100 psi)	80.0 dB(A)
Gun Body	Forged Aluminium
Fluid Filter	100 mesh
Trigger Pull	
G15	0.95 kg (2.1 lb)
G40	1.77 kg (3.9 lb)
Wetted Parts	Stainless Steel, Carbide, Ultra High Molecular Weight Polyethylene, Acetal, PTFE, nylon

* Optional swivel fitting available

** Optional quick-disconnect available

Accessories

238561 100 Mesh Fluid Filter Kit 100 mesh (.005 gap spacing) replacement fluid filters. Quantity of 3.	15G093 G15 Gun Flush Box Insert Insert for use with Gun Flush Box 244105 and AA Series G15 Spray Guns.
224453 100 Mesh Fluid Filter Kit 100 mesh (.005 gap spacing) replacement fluid filters. Quantity of 5.	15G346 G40 Gun Flush Box Insert Insert for use with Gun Flush Box 244105 and AA Series G40 Spray Guns.
238563 60 Mesh Fluid Filter Kit 60 mesh (.009 gap spacing) replacement fluid filters for coarser particle filtering to replace standard 100 mesh filters. Quantity of 3.	249140 HVLP Verification Kit Use to check air cap air pressure at various air supply air pressures. Do not use for actual spraying.
241804 Tip Filter Kit Replacement filters for spray tip orifice sizes 0.007, 0.009, and 0.011. Quantity of 10.	249598 Unclogging Needle Kit Kit includes picks for unclogging gun tip.
115898 Fluid Swivel Connector 400 bar (40 MPa, 5800 psi) Maximum Working Pressure Connector to ease movement of the gun and fluid hose. 1/4-18 npsm. 17-4 PH SST wetted parts. Optional swivel fitting available.	101892 Gun Brush Use to clean the gun.
238694 High Pressure Fluid Ball Valve 350 bar (35 MPa, 5000 psi) Maximum Working Pressure 3/8 npt(mbe). SST wetted parts, PEEK seats, PTFE seals. Compatible with acid-catalyzed materials. Can be used as fluid drain valve.	15C161 Ultimate Gun Cleaning Kit Kit includes brushes and tools for gun maintenance.
241812 Fluid Hose 242 bar (24 MPa, 3500 psi) Maximum Working Pressure 1/4-18 npsm(fbe), 3/16 in. (5 mm) ID, 7.62 m (25 ft) long, nylon tubing with polyurethane cover.	111265 Gun Lubricant One 113 g (4 oz.) tube sanitary (non-silicone) lubricant for fluid seals and wear areas.
249473 Air Fitting and Tubing Kit Alternative-style connector for air inlet and hose. 3/8 in. to 1/4 Push-To-Lock fitting, 7.62 m (25 ft) long, nylon tubing. Optional quick disconnect available.	249424 G15 Seat Repair Kit (Acetal) Kit includes replacement needle assembly, acetal seat, and seat gasket for Model G15 gun.
241811 Air Hose 7 bar (0.7 MPa, 100 psi) Maximum Working Pressure 1/4-18 npsm(fbe), 1/4 in. (6 mm) ID, 7.62 m (25 ft) long polyurethane tubing.	249456 G40 Seat Repair Kit (Carbide) Kit includes replacement needle assembly, carbide seat, and seat gasket for Model G40 gun.
	249422 Seal Repair Kit Kit includes replacement o-rings, gasket, u-cup, air valve assembly, and seal installation tool.
	249585 Trigger Repair Kit Kit includes replacement trigger, pivot pin and pivot pin nut.

ABOUT GRACO

PROVEN QUALITY. LEADING TECHNOLOGY.

Founded in 1926, Graco is among the leading group in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and first-class customer service. Working closely with qualified distributors, Graco offers systems, products and technology which set quality standards in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

GRACO HEADQUARTERS

AMERICAS

MINNESOTA
Worldwide Headquarters
Graco Inc.
88-11th Avenue N.E.
Minneapolis, MN 55413

MAILING ADDRESS
P.O. Box 1441
Minneapolis, MN 55440-1441
Tel 612 623-6000
Fax 612 623-6777

EUROPE

BELGIUM
European Headquarters
Graco N.V.
Industrieterrein Oude Bunders
Slakweidestraat 31
3630 Maasmechelen, Belgium
Tel 32 89 770 700
Fax 32 89 770 777
E-mail: info@graco.be

ASIA PACIFIC

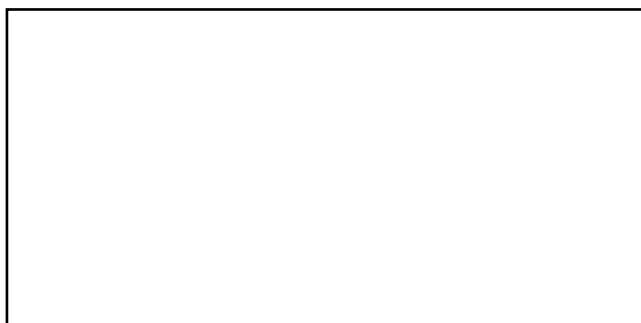
JAPAN
Graco K.K.
1-27-12 Hayabuchi
Tsuzuki-ku
Yokohama City, Japan 2240025
Tel 81 45 593 7300
Fax 81 45 593 7301

CHINA
Graco Hong Kong Ltd.
Representative Office,
Room 118 1st Floor
No. 2 Xin Yuan Building
No. 509 Cao Bao Road
Shanghai, P.R.China 200233
Tel 86 21 649 50088
Fax 86 21 649 50077

KOREA
Graco Korea Inc.
Choheung Bank building, 4th Floor
#1599, Gwanyang-Dong, Dongn-Ku
Anyang-Si, Gyunggi-Do
Korea 431-060
Tel 82-31-476-9400
Fax 82-31-476-9801

All data in this document is based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Graco is certified ISO 9001.



GRACO N.V.
Industrieterrein Oude Bunders
Slakweidestraat 31 • B-3630 Maasmechelen
Tel: +32 (89) 770 700 • Fax: +32 (89) 770 777
E-mail: info@graco.be • Internet: www.graco.be